



SILVERLIGHT PLUS

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BODYFILLER

DEFINITION

Lightweight polyester bodyfiller. Formulated for fast work, dries rapidly, is tack free and very easy to sand.

High filling power. Its creamy texture and good spreading allows easy repair of large areas.

PHYSICAL CHARACTERISTICS

Nature:	Unsaturated polyester
Color:	Grey
Specific weight:	9 lb/gal @ 68°F
VOC:	0.13 lb/gal Mixing Application

AUXILIARY PRODUCTS

Hardener PBO

SUITABLE SURFACES

It may be applied on steel, electrozinc-coated, galvanised, aluminium or polyester surfaces.
When maximum protection is required apply on epoxy primer.
Do not apply on thermoplastic finishes and Wash Primers.

SURFACE PREPARATION

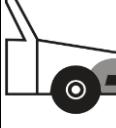
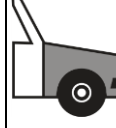
- 1 - Identify surface.
- 2 - Process:

PROCESS		Steel	Aluminum	Electrozinc-coated	Polyester UP-GFK
	P80	✓	✓	✓	✓
	P150	✓	✓	✓	✓
	Cleaning thinner	✓	✓	✓	✓

1 – APPLICATION

	 WEIGHT	 100	
50°F	100:2-3	8 min	30 min
68°F		5 min	20 min
90°F		3 min	15 min

2 – SANDING

		 ORBIT		
TIME				
5 min				
DISTANCE				
32 inches				
MAX. T				
180°F				
INITIAL		0.28-0.20 inches	P120	P100
FINAL		0.20-0.12 inches	P220	P240

FINISH: Avoid coarse sand scratches outside the filler area during the initial cut, cheese greater is not recommended. Finish sand body filler with 80 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.

REMARKS

Do not add more hardener than specified. Mix thoroughly.
It must be isolated before applying finish coating.
Polyester putties will not harden at temperatures under +40°F.

EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Material Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +40°F and +90°F.

GUARANTEE

In unopened original packaging, one year from manufacturing date.

SUGGESTION:

Use a putty knife adapted to the surface to be repaired.
The putty knife choice will be done according to its size and shape.

These products are for professional use only. The Safety Data Sheet should be consulted before use and the precautionary warnings on the product packaging should be observed. Its correct use, according to its purpose and respecting its technical and security data, provided in these documents, is the sole and exclusive responsibility of the user. ROBERLO S.A.U declines any liability due to the incorrect use of any product.

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