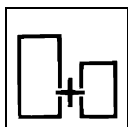
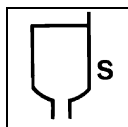


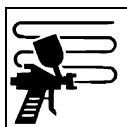
LS151 (29151) 1K POLYLACK SLOW



1000 ml +
200-300 ml



22-24" DIN 4
at 20° C



Ø 1,4 mm
4 Atm
HVLP:
Ø 1,3 mm
2-2,5 Atm
N° coats: 2



Air drying at 20° C
Handling: 3-4 h
Through drying: 5-6 days

DESCRIPTION

One-pack polyurethane enamel.

USE

Suitable for refinishing commercial vehicles in general.

CHARACTERISTICS

- Excellent gloss and flow.
- Good weather resistance
- Good adhesion directly on steel sheet (it does not contain any anticorrosive pigments; protection due to barrier-effect).

SUBSTRATE PREPARATION

Steel: Sand and apply a suitable primer.

Old coatings: Remove detaching paint, putty and if necessary apply a suitable filler or anti-corrosion primer.

Zinc-coated sheet and aluminium: Apply a suitable anti-corrosion primer (LS100-LS107).

APPLICATION

Spraying.

Mixing ratio by spray:

LS151 1K POLYLACK SLOW (derived from binder 29151)

00824 (Slow)-00825 (Standard) LECHSYS UNIVERSAL THINNER or

00552 LECHLEROID L THINNER or

00572 SYNTEX SS THINNER

weight and volume

1000 parts

200-300 parts

Spray application at 20 °C: 22-24" DIN 4

Ø air cap: traditional 1.4-1.6 mm; HVLP 1.3 mm

Air pressure: traditional 4 Atm; HVLP 2 - 2,5 Atm

N° of coats: 2

Recommended film thickness: 50 µ

Overcoatable at 20°C : from 2 to 72 hours according to the film thickness

Theoretical coverage: 1 l mixture = 7-7,5 m² at 50 µ

1 kg mixture = 6,5 - 7 m² at 50 µ

V.O.C. of the mixture ready for use (on the average): ~ 550 g/l

DRYING TIME

Air drying at 20 °C

Dust-free: 20-30 min.

Handling: 3-4 h

Through-drying: 5-6 days

OBSERVATIONS

To increase the performance we suggest you add 10-25% (weight and volume) of 29344 LECHSYS ISOLACK HARDENER to dose when using.

The mixture must be used in 4-6 hours at 20°C.

TECHNICAL DATA SHEET N° 0528-GB

UPDATE 11/2008

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