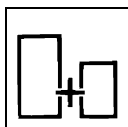
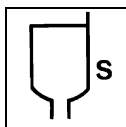


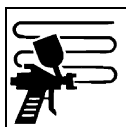
29120 - STOVE 120°



1000 ml +
350-400 ml



18" DIN4
at 20° C



Ø 1,2-1,4 mm
3-5 Atm
N. of coats: 2



Stoving:
60 min. at 100° C
30 min. at 120° C

DESCRIPTION

Melamine alkyd stoving enamel for industrial use.

USE

Bicycle frame, metal furniture, machines, tools.

CHARACTERISTICS

- Very good gloss
- Very hard film
- Excellent adhesion to steel (it does not contain any anticorrosive pigments; protection due to barrier-effect).

SUBSTRATE PREPARATION

The product can be applied to:

Steel sheet: derust and degrease with 00695 SOLVENTE ANTISILICONE SLOW

Steel, aluminium and light alloys: apply 1K FAST PRIMER

APPLICATION

Spray application

Mixing ratio:

STOVE 120 °C (enamel)
00580 VITREX DILUENTE (Thinner)

by weight and by volume

1000 parts
350 - 400 parts

Spray viscosity at 20 °C: 18" DIN 4

Ø Air cap: 1.2 - 1.4 mm

Air pressure: 3 - 5 bar

Number of coats: 2

Film thickness: 50 µ

Theoretical coverage: 1 l mixture = 7-7.5 m² at 50 µ

1 kg mixture = 6.5-7.5 m² at 50 µ

V.O.C. (on average) of the product ready for use: ~ 570 g/l

DRYING TIME

Stove at 100°C: 60 min.

Stove at 120°C: 30 min.
(object temperature)

The temperature may be increased to 140°C, by reducing the stoving time.

NOTE

The product can be applied with electrostatic units.

TECHNICAL DATA SHEET N° 0364-GB
UP DATED 11/2004

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy. THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL