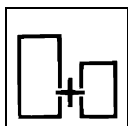


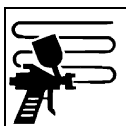
LS111 (29111) SYNTOLACK METAL



1000 ml +
20-200 ml



N° coats: 2



Ø 1,4 mm
3-4 Atm
N° coats: 2



Air drying at 20° C
Tack-free: 5-6 h
Through-drying: 5-6 days

DESCRIPTION

Micaceous iron oxide decorative synthetic paint offering good protection to the substrate.

USE

Suitable for metal structures exposed to severe weather conditions. Suggested for railings, metallic doors and windows frames, etc.

CHARACTERISTICS

- Special metallic effect
- Good substrate protection
- Easy application

SUBSTRATE PREPARATION

Steel: apply LS101 (29101) SYNTOPRIMER ZINC.

Old coatings: sand carefully, putty and apply a suitable filler if necessary.

APPLICATION

Brush, short haired roller and spray application.

Mixing ratio:

Brush or short haired roller:

LS111 SYNTOLACK METAL (derived from binder 29111)
00570 SYNTEX SP THINNER

weight and volume

1000 parts
20-40 parts

Spray:

weight and volume

LS111 SYNTOLACK METAL (derived from binder 29111)
00572 SYNTEX SS THINNER

1000 parts
100-200 parts

Spray viscosity at 20 °C: 30 - 40" DIN 4

Ø Air cap: 1.4 mm

Air pressure: 3-4 Atm

Number of coats: 2

Flash-off between coats: 30-60 minutes at 20 °C

Film thickness: 50 - 60 µ

Theoretical coverage: 1 l mixture = 7 m² at 60 µ
1 kg mixture = 4.3 m² at 60 µ

V.O.C. (on average) of the product ready for use: ~ 470 g/l

DRYING TIME

Air drying at 20 °C

Dust-free: 60 min.

Handling: 5 - 6 hours

Through-drying: 5-6 days

NOTES

SYNTOLACK METAL can be overcoated with itself or with synthetic clearcoats. It cannot be overcoated with any nitro or polyurethane finishes.

Refer to the specific colour card METAL EFFECTS – code P6300 for colours obtainable from LECHSYS system. Consider that the sprayed final colour will be lighter in comparison with the colour card reference.

it is recommended to add 1% of the specific drier 29298 LECHSYS BRUSH SICCATIVE to LS111 (29111) SYNTOLACK METAL.

TECHNICAL DATA SHEET N° 0404-GB

UPDATED 03/2014

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